

Art. No.:	2-419	2-418	2-421	2-422	2-423	2-495
<b>Product</b>	OPERA Chair Low	OPERA Chair High	OPERA Pouf Small	OPERA Pouf Medium	OPERA Pouf Large	OPERA Wall
<b>Recycling %</b>						
Standard version with PU foam	67,53	69,71	43,25	46,03	53,60	74,36
Packaging	100,00	100,00	100,00	100,00	100,00	100,00

### Recycling and Disassembly

By disassembling your SOFTLINE furniture you can prolong the lifespan of the materials and lower the impact on the environment.

OPERA is partially recyclable – please see table for recycling information.

All parts can be fully separated and partially recycled. The recyclable parts can be delivered to a suitable recycling facility.

### Packaging

The packaging is 100% recyclable, and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

### Sustainability

Sustainable sourcing of materials is an essential philosophy at SOFTLINE. The majority of the materials and components are sourced from established manufacturers mainly in Europe – ensuring traceability, high quality and the lowest possible environmental impact.

### 2-419 OPERA Chair Low

#### STANDARD VERSION WITH PU FOAM:

Components	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Steel	13,13	100,00	13,13
Plastics	0,00	0,00	0,00
Polyurethane foam	10,42	0,00	0,00
Polyester fibre	0,00	0,00	0,00
Wood	5,88	100,00	5,88
Fabric	2,66	100,00	2,66
Other materials	0,00	0,00	0,00
<b>Total</b>	<b>32,09</b>	<b>67,53</b>	<b>21,67</b>

#### PACKAGING:

Packaging	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Plastic foil / PE	0,36	100,00	0,36
Cardboard	4,20	100,00	4,20
<b>Total</b>	<b>4,56</b>	<b>100,00</b>	<b>4,56</b>

## 2-418 OPERA Chair High

### STANDARD VERSION WITH PU FOAM:

Components	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Steel	21,00	100,00	21,00
Plastics	0,00	0,00	0,00
Polyurethane foam	13,21	0,00	0,00
Polyester fibre	0,00	0,00	0,00
Wood	5,88	100,00	5,88
Fabric	3,52	100,00	3,52
Other materials	0,00	0,00	0,00
<b>Total</b>	<b>43,61</b>	<b>69,71</b>	<b>30,40</b>

### PACKAGING:

Packaging	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Plastic foil / PE	0,60	100,00	0,60
Cardboard	4,60	100,00	4,60
<b>Total</b>	<b>5,20</b>	<b>100,00</b>	<b>5,20</b>

## 2-421 OPERA Pouf Small

### STANDARD VERSION WITH PU FOAM:

Components	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Steel	0,77	100,00	0,77
Plastics	0,00	0,00	0,00
Polyurethane foam	3,97	0,00	0,00
Polyester fibre	0,00	0,00	0,00
Wood	1,62	100,00	1,62
Fabric	0,64	100,00	0,64
Other materials	0,00	0,00	0,00
<b>Total</b>	<b>7,00</b>	<b>43,25</b>	<b>3,03</b>

### PACKAGING:

Packaging	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Plastic foil / PE	0,27	100,00	0,27
Cardboard	0,29	100,00	0,29
<b>Total</b>	<b>0,56</b>	<b>100,00</b>	<b>0,56</b>

## 2-422 OPERA Pouf Medium

### STANDARD VERSION WITH PU FOAM:

Components	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Steel	0,76	100,00	0,76
Plastics	0,00	0,00	0,00
Polyurethane foam	5,28	0,00	0,00
Polyester fibre	0,00	0,00	0,00
Wood	2,94	100,00	2,94
Fabric	0,80	100,00	0,80
Other materials	0,00	0,00	0,00
<b>Total</b>	<b>9,78</b>	<b>46,03</b>	<b>4,50</b>

### PACKAGING:

Packaging	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Plastic foil / PE	0,45	100,00	0,45
Cardboard	0,58	100,00	0,58
<b>Total</b>	<b>1,03</b>	<b>100,00</b>	<b>1,03</b>

## 2-423 OPERA Pouf Large

### STANDARD VERSION WITH PU FOAM:

Components	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Steel	3,38	100,00	3,38
Plastics	0,00	0,00	0,00
Polyurethane foam	7,88	0,00	0,00
Polyester fibre	0,00	0,00	0,00
Wood	4,32	100,00	4,32
Fabric	1,40	100,00	1,40
Other materials	0,00	0,00	0,00
<b>Total</b>	<b>16,98</b>	<b>53,60</b>	<b>9,10</b>

### PACKAGING:

Packaging	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Plastic foil / PE	0,45	100,00	0,45
Cardboard	0,58	100,00	0,58
<b>Total</b>	<b>1,03</b>	<b>100,00</b>	<b>1,03</b>

**STANDARD VERSION WITH PU FOAM:**

Components	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Steel	8,84	100,00	8,84
Plastics	0,00	0,00	0,00
Polyurethane foam	3,60	0,00	0,00
Polyester fibre	0,30	100,00	0,30
Wood	0,00	0,00	0,00
Fabric	1,30	100,00	1,30
Other materials	0,00	0,00	0,00
<b>Total</b>	<b>14,04</b>	<b>74,36</b>	<b>10,44</b>

**PACKAGING:**

Packaging	Material Weight [kg]	Recyclable [%]	Recyclable Weight [kg]
Plastic foil / PE	0,40	100,00	0,40
Cardboard	3,30	100,00	3,30
<b>Total</b>	<b>3,70</b>	<b>100,00</b>	<b>3,70</b>